

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Hepla® H7030LCF

Material Description:

Hepla ® H7030LCF is a Polyamide 12 (PA12) product filled with 30% long carbon fiber. It is available in Asia Pacific , Europe, or North America.

General				
Material Status	 Commercial: Active 			
	Asia Pacific		North America	
Availability	• Europe		Latin America	
	Middle East		Africa	
Filler/Reinforcement	 Long Carbon Fiber, 30% Filler by Weight 			
	Shock Resistant		 Chemical Resistant 	
Features	 Low Water Absorption 		 Good Dimensional Stability 	
	Wear Resistant			
RoHS Compliance	 RoHS Compliant 			
Forms	• Granules			
Physical Properties	Typical Value	Unit	Test Method	
Specific Gravity	1.17	g/cm ³	ASTM D792	
Mechanical Properties	Typical Value	Unit	Test Method	
Tensile Modulus	19515	MPa	ASTM D638	
Tensile Strength	218	MPa	ASTM D638	
Tensile Elongation (Break)	1.0 to 2.1	%	ASTM D638	
Flexural Modulus	15436	MPa	ASTM D790	
Flexural Strength	322	MPa	ASTM D790	
Impact Properties	Typical Value	Unit	Test Method	
Notched Izod Impact (3.2mm)	273	J/m	ASTM D256	
Unnotched Izod Impact (3.2mm)	757	J/m	ASTM D4812	
Flame Characteristics	Typical Value	Unit	Test Method	
Flammability Classification(0.8 mm)	НВ	O THE	IEC 60695-11-10, -20	
Electrical Duamouties	Tunian Value	Unit	Took Mother	
Electrical Properties Electric Strength	Typical Value 35.4	kV/mm	Test Method IEC 60243-1	
Volume Resistivity	1.00E+03	Ohm•cm	IEC 60243-1	
Surface Resistivity	1.00E+02	Ohms	IEC 60093	
Comparative Tracking Index			IEC 60093	
Comparative Tracking Index	1.001 102	v	110 00112	
Thermal Properties	Typical Value	Unit	Test Methoc	
Heat Deflection Temperature Under L	oad			

Thermal Properties	Typical Value	Unit	Test Method
Heat Deflection Temperature Under Load			
/Cf, 8 MPa Flatw 80*10*4 sp=64mm Unannealed	140	$^{\circ}$ C	ISO 75/Cf
/Af, 1.8 MPa Flatw 80*10*4 sp=64mm Unannealed	170	$^{\circ}$ C	ISO 75/Af
Continuous Use Temperature Long Term	90 to 120	$^{\circ}$	ISO 2578
Continuous Use Temperature Short Term	160	${\mathbb C}$	NFD Method
Melting Temperature, 10°C/min	178	$^{\circ}$	ISO 11357-3
CLTE			ISO 11359-2

NFD ADVANCED COMPOSITES

Hepla® H7030LCF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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